



## Material - ASTM F 90 R30605

Standard Specification for Cobalt-20 Chromium-15 Tungsten-10 Cobalt Alloy for Surgical Implant Applications

**Group - Non-Ferrous Cobalt Alloys** 

Sub Group - ASTM F 90 R30605 Cobalt-20 Chromium-15 Tungsten-10 Cobalt Alloy for Surgical Implant Applications Application - Intended for Valve, Pump, General Engineering, Automotive, Medical and other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 - 0.150		
Manganese	Mn %	1.000 - 2.000	As-Cast or Annealing	
Silicon	Si %	0.400 max.		
Phosphorus	P %	0.040 max.		nealing
Sulphur	S %	0.030 max.		
Chromium	Cr %	19.000 - 21.000		
Nickel	Ni %	9.000 - 11.000		
Tungsten	W %	14.000 - 16.000		
Iron	Fe %	3.000 max.	Mechanical Properties	
Cobalt	Co %	Balance	Tensile Strength in Mpa	860 min.
-	-	-	Yield Strength in Mpa	310 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impa <mark>ct in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
R30605	UNS	USA	Casting		
L-605	SAE	USA	Sheet, Strip, Foil and Plate		
F2527 R30605	ASTM	USA	Sheet, Strip, Foil and Plate		
5832-4	ISO	International	Casting		
5832-5	ISO	International	Casting		
7402-3	JIS	Japan	Casting		
-	-	-	-		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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